

Date: 11.08.2012 / JHM

Replaces: -

Name of product: Sour cherries 2 x 2,5 kg bags (Weichseln ohne Stein, 2x2,5 kg)

Definition of product: Berries are harvested by machine as near as possible to maturity, washed, destalked, manually inspected and frozen down to max -18° C.
The berries are needle pitted either before freezing or after freezing and tempering.

Treatment: The fruit must be cleaned from stalks and leaves. The product is frozen to -18°C or below, so that it appears free-flowing. The berries must not be icy.

Ingredients: 100 % sour cherries

Size: See spec. Sour cherries

Processing: The product must not defrost at any time during the process.
In case of stop for more than 10 minutes, the product shall be moved to the cold store.

Defects: See spec. Sour cherries

Microbiological Standards

	n	c	m	M
Aerobic plate count	5	2	50.000 / g	500.000 / g
Total Coliforms	5	2	500 / g	1.000 / g
E. Coli	5	2	10 / g	50 / g
Yeasts	5	2	5.000 / g	50.000 / g
Moulds	5	2	1.000 / g	10.000 / g
Listeria monocytogenes	5	1	10 / g	100 / g
Salmonella (25 g)	5	0	Absent / 25 g	Absent / 25 g

Sampling plan based on ICMFS system (1986)¹

- n = the number of sample units examined from a lot
m = the microbiological limit which separates good quality from marginally acceptable quality
M = the microbiological limit which separates marginally acceptable quality from defective quality
c = the maximum allowable number of results between m and M

¹ ICMFS: International Commission on Microbiological Specifications for Foods.

Packaging/markings

<u>Foil:</u>	No:	
	Thickness:	at least 45
	Width:	
	Length:	

<u>Marking of bag:</u>	(All highlighted text must appear on the label)	
	Lot N° :	See instruction
	Best before date:	See instruction

It is not allowed to prick holes in the bag.

<u>Carton/palletising:</u>	Size of carton (outer dimensions):	No:
		Length: 380 mm
		Width: 260 mm
		Height: 110 mm
	Size of item:	2 x 2,500 g
	Carton/pallet:	135
	Layer/pallet:	15
	Carton/layer:	9
	Height incl. of pallet:	1900 cm incl. pallet
	Type of pallet:	Euro pallet

When the number of cartons on the pallet is decided, it must be the same for all deliveries!

<u>Marking of carton:</u>	See label design	
	(All highlighted text must appear on the label)	
	Article no.:	23980
	Name of product:	Weichseln entkernt
	Size of item:	2 x 2.500 g
	Lot N°:	see instructions
	Best before date:	see instructions
	EAN code:	9000143239856

Instructions for markings

Codes should be added to the printed bag and label at the time of packaging.

Hand-writing is not allowed.

The packer must ensure that the ink he is using to print the codes on the printed bag sticks on the film and cannot be wiped off by hand.

The codes on the printed bag and the label must be identical.

We define 2 codes:

- Lot N° is a combination of year and no of the day
- Best Before Date.

Below we give you an example:

Lot N°: Example 12224

12 = year

224 = day of year

Best Before: month.year of production + 24 months,
i.e. production 02.08.2012 = BEST BEFORE 08.2014